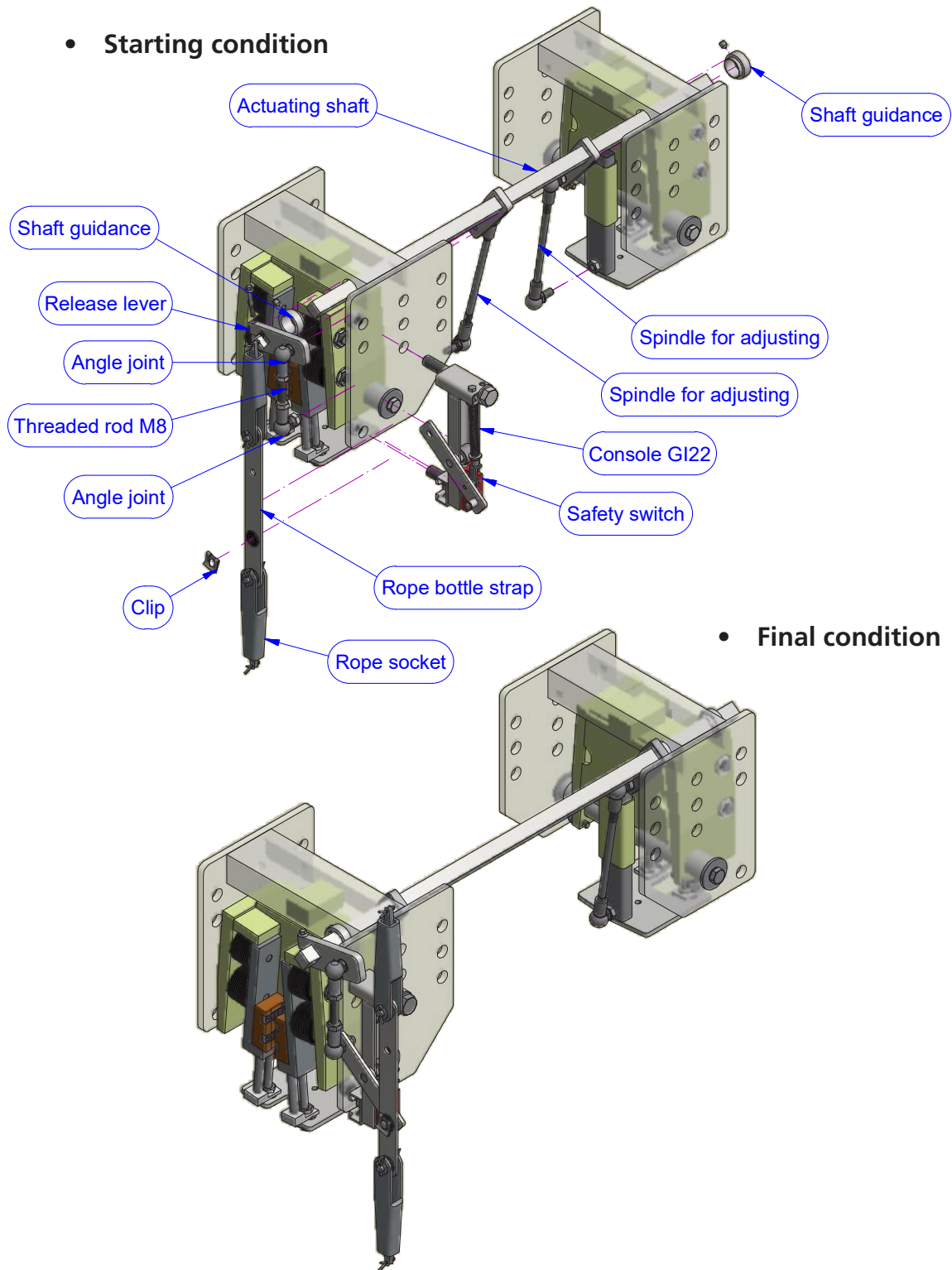


# Assembly of actuating gear GI22 KB55/S/SS



# Assembly of actuating gear GI22 KB55/S/SS

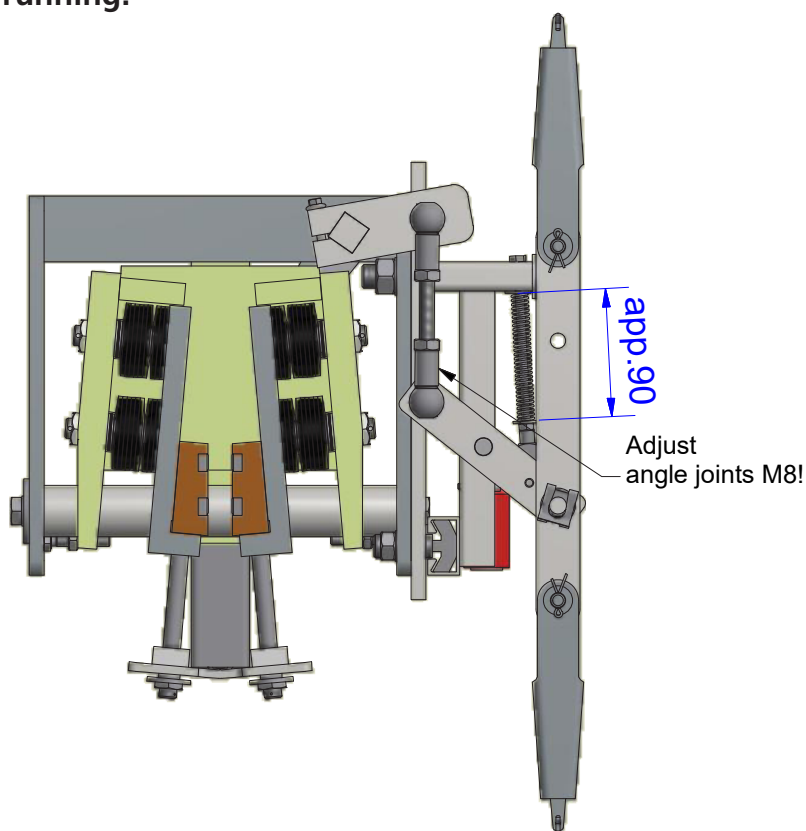


## Actuating gear GI22:

After the basic adjustment according to the general operating instructions (see page 4/7 and 5/7), please adjust the spring setting to the dimension 90mm, then adjust the M8 angle joints according to the lever positions!

Set the switching cam in such a way, that the switch is activated, before the brake shoes engage on the rail!

## **Ensure smooth running.**



Actuating gear right drawn  
Actuating gear left inversely

Conversion is carried out by moving the screw M6x130 to the second bore holder - conversion of all other positions is inevitable.